

SPORT FRAME[®]

INSTALLATION INSTRUCTIONS

VEHICLE	HITCH NO.
NISSAN SENTRA SEDAN 2DR. AND 4DR.	24546

EQUIPMENT REQUIRED:

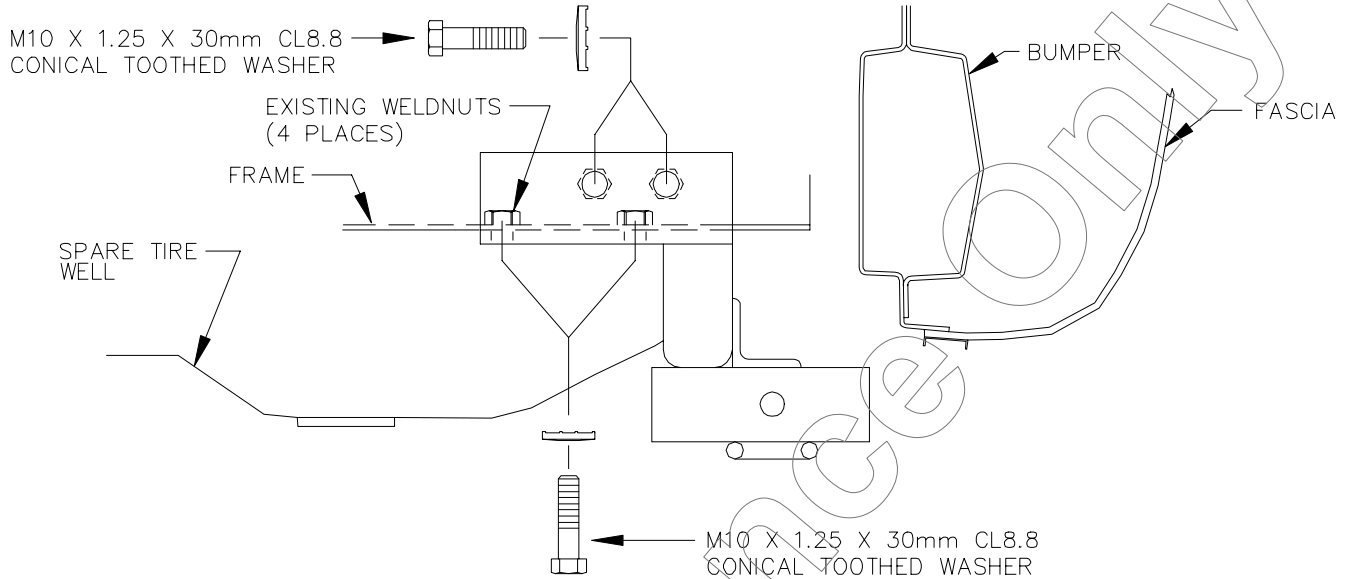
WIRING ACCESS LOCATION: PC3, PC4

DRILL BITS:

NOTICE: RESTORE EXHAUST SYSTEM HEAT SHIELD TO ITS ORIGINAL FUNCTION OR REPLACE WITH NEW SHIELD IF HITCH IS REMOVED.

2000 LB MAX GROSS TRAILER WT
200 LB MAX TONGUE WEIGHT
DO NOT EXCEED TOWING VEHICLE RATINGS

WRENCHES: (TIGHTEN ALL FASTENERS WITH TORQUE WRENCH) 12mm, 14mm, 17mm



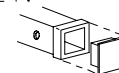
1. LOWER EXHAUST BY REMOVING THREE (3) M8 BOLTS WHICH CONNECT EXHAUST HANGER TO BOTTOM OF FRAME.
2. REMOVE VEHICLE TIE-DOWN BRACKETS, FOUR (4) M10 BOLTS EACH SIDE.
NOTE: RETURN TIE-DOWN BRACKETS AND BOLTS TO VEHICLE OWNER FOR REINSTALLATION IF THE HITCH IS REMOVED FROM THE VEHICLE.
3. POSITION HITCH ON VEHICLE AS SHOWN ABOVE. MARK AREA OF EXHAUST SHIELD TO BE TRIMMED. REMOVE HITCH FROM VEHICLE.
4. TRIM EXHAUST SHIELD AS MARKED. REPOSITION HITCH ON VEHICLE.
5. INSTALL CONICAL TOOTHED WASHERS AND M10 BOLTS INTO WELDNUTS IN SIDE OF FRAME.
6. INSTALL CONICAL TOOTHED WASHERS AND M10 BOLTS INTO WELDNUTS IN BOTTOM OF FRAME.
7. REPLACE THE M8 EXHAUST HANGER BOLTS REMOVED IN STEP 1 ABOVE.

TIGHTEN M8 EXHAUST HANGER BOLTS TO 20 LB.-FT.
TIGHTEN M10 CL8.8 FASTENERS TO 38 LB.-FT.

<p>COMPLETE HITCH INCLUDES</p> <p>PIN 2210</p> <p>CLIP 2209</p> <p>3597</p> <p>DRAWBAR</p>	<p>DRAWBAR REPLACEMENT KIT (INCLUDES PIN & CLIP)</p> <p>3592</p> <p>NOTE: REPLACEMENT DRAWBAR AVAILABLE ONLY IN KIT. PINS & CLIPS AVAILABLE SEPARATELY.</p>
---	--

USE ONLY THE DRAWBAR SHOWN FOR CORRECT BUMPER CLEARANCE AND HEIGHT.
DRAWBAR MUST BE USED IN THE RISE POSITION ONLY.

REMOVE DRAWBAR WHEN NOT TOWING
TO PROTECT DRAWBAR OPENING IN HITCH WHEN NOT TOWING,
INSERT COVER #2211 (PURCHASED SEPARATELY).



THIS PRODUCT COMPLIES WITH SAFETY SPECIFICATIONS AND REQUIREMENTS FOR CONNECTING DEVICES AND TOWING SYSTEMS OF THE STATE OF NEW YORK AND V.E.S.C. REGULATION V-5.

APPROX WEIGHT (LB.)	19.5	FASTENER KIT NO.	K24546
---------------------	------	------------------	--------

NOTE: Check hitch frequently, making sure all fasteners and ball are properly tightened. If hitch is removed, plug all holes in trunk pan or other body panels to prevent entry of water and exhaust fumes. A hitch or ball which has been damaged should be removed and replaced. Observe safety precautions when working beneath a vehicle and wear eye protection. Follow car maker's specs for maximum trailer weight and tongue weight. Do not cut access or attachment holes with a torch.

