

INSTALLATION INSTRUCTIONS

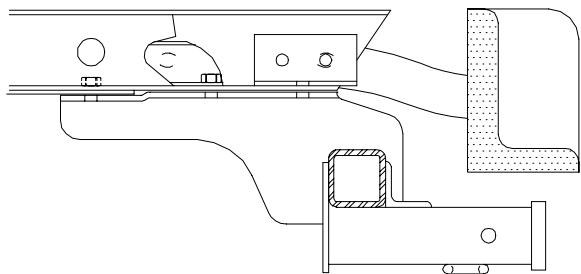
EQUIPMENT REQUIRED:

DRILL BITS:

WRENCHES: (TIGHTEN ALL FASTENERS WITH TORQUE WRENCH) 18mm, 19mm, 3/4"

DO NOT EXCEED LOWER OF
TOWING VEHICLE MFR'S RATINGS OR

HITCH TYPE ▼	MAX GROSS TRLR WT(LB)	MAX TONGUE WT(LB)
WEIGHT DISTRIBUTING	7500	750
WEIGHT CARRYING BALL MOUNT	5000	500



HITCH SHOWN INSTALLED IN
PROPER POSITION

TWO WHEEL DRIVE USE
M12 X 1.25 X 40mm CL10.9
CONICAL TOOTHED WASHER
3/16 X 1-1/2 X 2
BLOCK (4833-001)
NUT

FOUR WHEEL DRIVE USE
EXISTING BRACKET/WELDNUT
M12 X 1.25 X 40mm CL10.9
CONICAL TOOTHED WASHER

M12 X 1.25 X 40mm CL10.9
CONICAL TOOTHED WASHER

FRAME
REINFORCEMENT
BRACKET

1/2-20 X 1-1/2 GR5
HEX BOLT
FLAT WASHER (HARDENED)
FLANGED LOCKNUT

1/2-20 X 1-1/2 GR5 HEX BOLT
FLAT WASHER (HARDENED)
FLANGED LOCKNUT

VEHICLES WITHOUT FACTORY STEP BUMPER, OMIT STEP 1.

- REMOVE REARMOST FASTENERS WHICH SECURE BUMPER MOUNTING BRACKETS TO OUTSIDE VERTICAL FRAME RAIL, BOTH SIDES. RETURN FASTENERS TO VEHICLE OWNER.
- INSTALL FRAME REINFORCEMENT BRACKET INSIDE FRAME RAIL SO THAT HOLES LINE UP WITH SLOTS IN FRAME RAIL. FASTEN THROUGH BUMPER MOUNTING BRACKET (IF EQUIPPED) AND SIDE OF FRAME WITH 1/2-20 X 1-1/2 GR5 HEX BOLT, HARDENED FLAT WASHER AND FLANGED LOCKNUT AS SHOWN, BOTH SIDES.
- ON SOME MODELS, A BOLT EXISTS AT THE TWO (2) FORWARD HITCH ATTACHING POSITIONS, EACH SIDE. IF THIS APPLIES, REMOVE BOLTS AND RETURN TO VEHICLE OWNER.
- RAISE HITCH INTO POSITION, INSTALL M12 X 1.25 X 40mm CL10.9 BOLT AND CONICAL TOOTHED WASHER THROUGH HITCH AND INTO WELDNUT IN FRAME AT FORWARD ATTACHING HOLE, BOTH SIDES.
- INSTALL REMAINING FASTENERS AS SHOWN.

TIGHTEN M12 CL10.9 FASTENERS TO 92 LB.-FT.
TIGHTEN 1/2-20 GR5 FASTENERS TO 95 LB.-FT.

THIS PRODUCT COMPLIES WITH SAFETY SPECIFICATIONS AND REQUIREMENTS FOR CONNECTING DEVICES AND TOWING SYSTEMS OF THE STATE OF NEW YORK AND V.E.S.C. REGULATION V-5.

APPROX WEIGHT (LB.)

44

FASTENER KIT NO.

1130-995

NOTE: Check hitch frequently, making sure all fasteners and ball are properly tightened. If hitch is removed, plug all holes in trunk pan or other body panels to prevent entry of water and exhaust fumes. A hitch or ball which has been damaged should be removed and replaced. Observe safety precautions when working beneath a vehicle and wear eye protection. Follow car maker's specs for maximum trailer weight and tongue weight. Do not cut access or attachment holes with a torch.



Canton, Michigan