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INSTALLATION INSTRUCTIONS

VEHICLE	HITCH NO.
CHEVROLET C & K SERIES PICKUPS W/8' BOX FORD F-SERIES PICKUPS FORD F350 SUPER DUTY CAB & CHASSIS GMC C & K SERIES PICKUPS	41001 37087

EQUIPMENT REQUIRED:
WIRING ACCESS LOCATION: PU1, PU2
DRILL BITS: 1/2
HITCH REQUIRES 5/8" PIN AND CLIP IF STABILIZING PIN IS NOT INSTALLED.
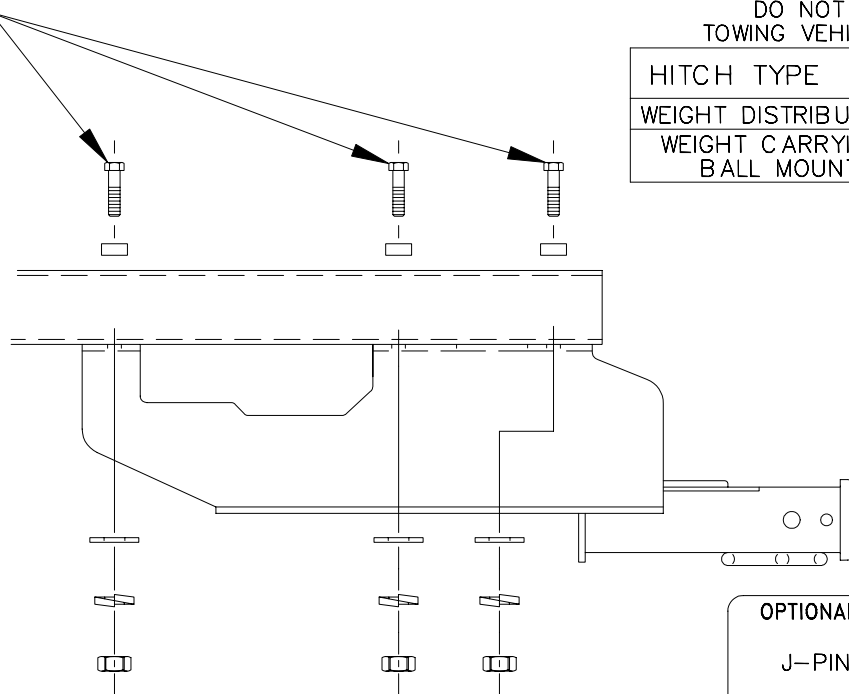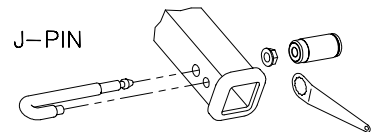**WRENCHES:** (TIGHTEN ALL FASTENERS WITH TORQUE WRENCH) 3/4, 7/8

HITCH SHOWN IN PROPER POSITION

1/2 X 1-3/4 GR5
7/16 X 1 X 2 BLOCK
  (1080-012)
FLAT WASHER
LOCK WASHER
NUT

DO NOT EXCEED LOWER OF
TOWING VEHICLE MFR'S RATINGS OR

HITCH TYPE ▼	MAX GROSS TRLR WT(LB)	MAX TONGUE WT(LB)
WEIGHT DISTRIBUTING	10,000	1000
WEIGHT CARRYING BALL MOUNT	6000	600

OPTIONAL LOCKING STABILIZING PIN
J-PIN
(Order Separately)

1. REMOVE SPARE TIRE AND CARRIER FROM VEHICLE.

2. DISCONNECT CLAMP AND DROP EXHAUST PIPES ON DUAL EXHAUST MODELS.

3. POSITION RECEIVER ON VEHICLE AS SHOWN, MAKING SURE RECEIVER IS CENTERED. IN SOME CASES, IT MAY BE POSSIBLE TO LINE UP WITH EXISTING HOLES IN FRAME. REMOVE UNDER-COATING FROM ATTACHING SURFACES.

4. USING RECEIVER AS A TEMPLATE, DRILL REMAINING HOLES IN BOTTOM OF FRAME RAILS WITH 1/2" DRILL BIT.

5. INSTALL ALL FASTENERS AS SHOWN, PLACING BLOCKS INSIDE VEHICLE FRAME.

    TIGHTEN 1/2" GR5 FASTENERS TO 75 LB.-FT.

6. RECONNECT EXHAUST PIPES TO CLAMP.

7. TO RETAIN UNDER-BOX TIRE STOWAGE, THE SPARE TIRE CARRIER WILL HAVE TO BE RELOCATED AND/OR MODIFIED.

    NOTE: 1981 AND LATER, CHEVROLET & GMC APPLICATIONS WITH STEP BUMPERS REQUIRE REMOVAL OF SUPPORT BRACKETS TO THE FRAME. THESE BRACKETS SHOULD BE RETAINED FOR REPLACEMENT UPON REMOVAL OF THE HITCH. THE STEP BUMPER SHOULD NOT BE USED FOR TOWING WITH THE BRACKETS REMOVED.

THIS PRODUCT COMPLIES WITH SAFETY SPECIFICATIONS AND REQUIREMENTS FOR CONNECTING DEVICES AND TOWING SYSTEMS OF THE STATE OF NEW YORK AND V.E.S.C. REGULATION V-5.

APPROX WEIGHT (LB.)	FASTENER KIT
53.3	01130-191

NOTE: Check hitch frequently, making sure all fasteners and ball are properly tightened. If hitch is removed, plug all holes in trunk pan or other body panels to prevent entry of water and exhaust fumes. A hitch or ball which has been damaged should be removed and replaced. Observe safety precautions when working beneath a vehicle and wear eye protection. Follow car maker's specs for maximum trailer weight and tongue weight. Do not cut access or attachment holes with a torch.

TOWING PRODUCTS
Plymouth, Michigan